

Model

Designation	FRK5G	220-240V/50Hz 1~ 208-230V/60Hz 1~	Sales code:	106G5453
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Compressor design

Oil type	Polyolester	Refrigerant(s)	R134a, R513A
Oil viscosity	19,2cSt	Displacement	4cm ³ / 0,24cu.in
Oil quantity	240cm ³ / 8,1fl.oz	Compressors on pallet	100
Refr. charge - tech. limit	700g / 24,7oz		
Free gas volume comp.	1560cm ³ / 52,7fl.oz		
Weight	8,9kg / 19,6lbs		
Motor protection	external		
Winding resistance main	13,1Ω (at 25°C)		
Winding resistance aux	25,3Ω (at 25°C)		
Max. winding temp.	125°C / 257°F		
Max. discharge temp.	130°C / 266°F		
Additional note	Very good robustness against liquid intake. Ice-cube maker optimization - indirect suction intake. Special design for high refrigerant charge		



General - Configurations with FRK5G

	Conf. 1	Conf. 2
Motor configuration	CSIR	CSIR
Power supply (nominal)	220-240V/50Hz	208-230V/60Hz
Number of phases	1	1
Voltage range	187-254V	198-253V
Approvals	VDE, CB, UL	VDE, CB, UL
Starting torque	HST	HST
Note	- / -	

Applications with FRK5G

	Conf. 1	Conf. 2
Refrigerant	R134a	R134a
Application	LBP+MBP+HBP	LBP+MBP
System cooling	static	static
Hot gas defrost	OK	OK
Long interval pull down	OK	OK

Electrical data - Configurations with FRK5G

	Conf. 1	Conf. 2
Starting device type	relay	relay
Run capacitor	-/-	-/-
Start capacitor	80μF	80μF
LRA (locked rotor amps / 4s/ U(N))	10,5A	
RLA (rated load amps / 1s/ U(N))	1A	-/-A
Cut in current (U(N))	10,2A	

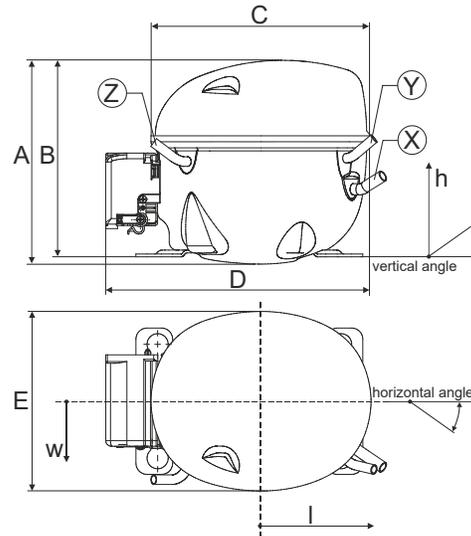
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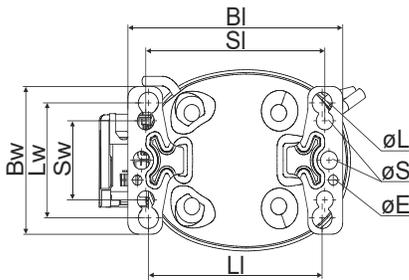
Compressor dimensions

Housing	A Height	182mm / 7,17in
	B Height	175mm / 6,89in
	C Length shell	198mm / 7,8in
	D Length w. cover	238mm / 9,37in
	E Width	160mm / 6,3in

Connectors	Suction	Discharge	Process	
	X	Y	Z	
Diameter [mm]	øi 6,16-6,24	øi 5,1-5,2	øi 6,11-6,29	
(i:inside, o:outside) [in]	øi 0,24-0,25	øi 0,2-0,2	øi 0,24-0,25	
Material	copper	copper	copper	
Horizontal angle	±2° 35°	13°	0°	
Vertical angle	±2° 30°	40°	145°	
Position l/h/w	[mm]	119/73/59	117/107/66	-88/101/71
	[in]	4,7/2,9/2,3	4,6/4,2/2,6	-3,5/4/2,8
Straight tube l.	[mm]	14	14	14
	[in]	0,5	0,5	0,5

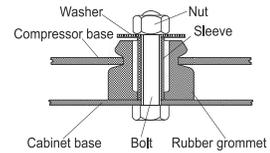


Compressor fixation

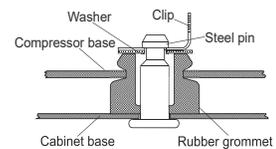


Baseplate	[mm]	[inch]
BI	204	8.03
BW	132	5.2
øE	ø 9.7	ø 0.38
Large holes		
	[mm]	[inch]
LI	165	6.5
LW	101.6	4
øL	ø 19	ø 0.75
Small holes		
	[mm]	[inch]
SI	170	6.7
SW	70	2.76
øS	ø 16	ø 0.63

Bolt joint



Snap-on



Mounting accessories	one comp.	multi pack
Bolt joint M6 ø16mm	118-1917	118-1918
Bolt joint ø1/4" ø16mm	118-1946	
Bolt joint ø1/4" ø19mm	118-1949	
Snap-on ø7,3 ø16mm	118-1947	118-1919

Application notes

Provision for PE Grounding is located at the PE Stamp on the compressor
 Suctiongas connector and Process connector can be switched (minor loss of cooling capacity)

Model

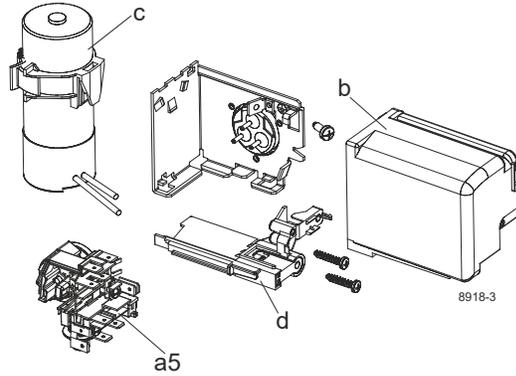
Designation **FRK5G** **220-240V/50Hz** Conf. 1 Sales code: **106G5453**

Configuration

Motor configuration CSIR
 Power supply (nominal) 220-240V/50Hz 1~
 Refrigerant R134a
 Application LBP+MBP+HBP
 Voltage range 187-254V
 Starting torque HST
 Approvals VDE
 CB
 UL

Electrical accessories / wiring diagram

CSIR

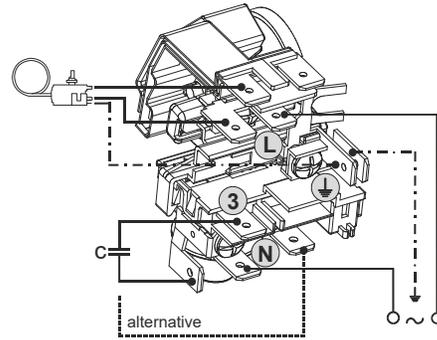


Ambient/ machine room temperatures minimum /maximum

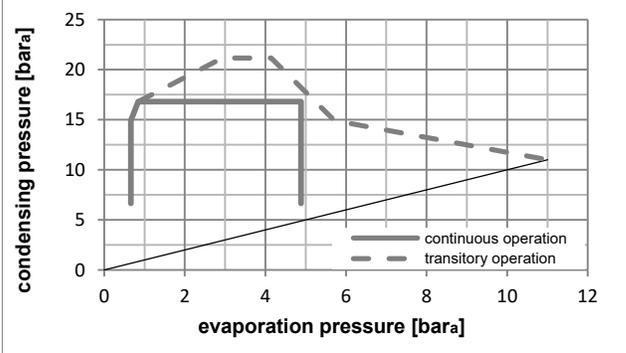
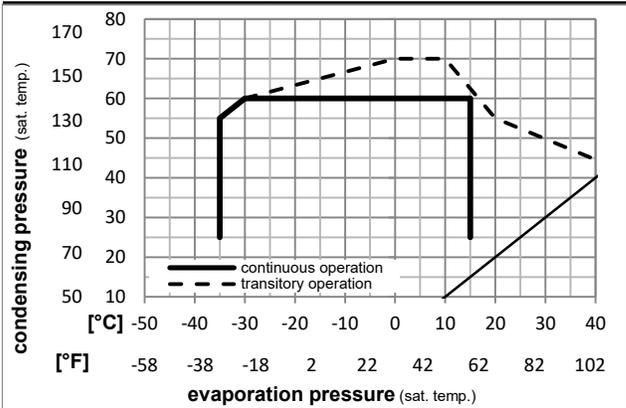
Ambient temperature range: 10 - 43°C / 50 - 110°F

Machine room temperature range: 10 - 48°C / 50 - 119°F

Compressor cooling: static



Operation pressure range



Components

- a5 current relay (T1189/L6-S3) 117U7073
- c start capacitor (80µF, 6.3mm) 117U5001
- b, d cover + clamp + screws(5VA-compl.) 103N0600

Alternative components

- b, d 100x cover + clamp + screws(5VA) 103N2060
- b, d cover + clamp + screws(5VA) in bag 103N1060

Model

Designation **FRK5G** **220-240V/50Hz** Conf. 1 Sales code: **106G5453**

Optimization + standard conditions

R134a, 220V/50Hz, CSIR, static, VDE, CB, UL

	Evaporating pressure (saturation temperature)				Condensing pressure (saturation temperature)			Return gas temp.			Liquid temp.			Cooling capacity			COP	EER	Power consumption			
	pe	pc	RGT	Tliq	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	I	m	[W]	[A]	[kg/h]						
[°C]	-23	54	32	32	98,4	336	84,7	1,11	3,79	0,96	88,6	0,91	1,91									
[°F]	-10	130	90	90																	ASHRAE LBP	
[°C]	-7	54	35	46	215,0	734	185,1	1,72	5,86	1,48	125,3	1,00	4,69								ASHRAE MBP	
[°F]	20	130	95	115																		
[°C]	7,2	54	35	46	386,4	1320	332,5	2,50	8,54	2,15	154,5	1,07	8,57								ASHRAE HBP	
[°F]	45	130	95	115																		
[°C]	-35	40	20	40	44,6	152	38,4	0,68	2,34	0,59	65,1	0,86	0,98								EN12900 LBP	
[°F]	-31	104	68	104																		
[°C]	-10	45	20	45	185,6	634	159,7	1,69	5,77	1,45	109,8	0,96	4,34								EN12900 MBP	
[°F]	14	113	68	113																		
[°C]	5	50	20	50	329,2	1124	283,3	2,29	7,82	1,97	143,8	1,04	8,30								EN12900 HBP	
[°F]	41	122	68	122																		

Performance tables

R134a, 220V/50Hz, CSIR, static, VDE, CB, UL

	pe		Cooling capacity			COP	EER	P1	I	m	
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]
[°C / °F]	-35	-31	42,1	144	36,2	0,65	2,22	0,56	64,8	0,86	0,91
cond. pressure	-25	-13	84,2	287	72,4	1,02	3,47	0,87	82,8	0,90	1,82
pc= 45/113	-15	5	149,6	511	128,8	1,48	5,07	1,28	100,8	0,94	3,26
return gas temp.	-10	14	192,5	657	165,7	1,75	5,99	1,51	109,8	0,96	4,21
RGT= 32/90	0	32	301,6	1030	259,6	2,36	8,06	2,03	127,8	1,00	6,67
liquid temp	5	41	369,0	1260	317,5	2,70	9,21	2,32	136,8	1,02	8,21
Tliq= 45/113	15	59	532,1	1817	457,9	3,44	11,74	2,96	154,9	1,08	12,05
[°C / °F]	-35	-31	34,3	117	29,6	0,56	1,91	0,48	61,4	0,86	0,82
cond. pressure	-25	-13	71,6	244	61,6	0,84	2,88	0,73	84,8	0,91	1,71
pc= 55/131	-15	5	128,5	439	110,6	1,20	4,08	1,03	107,5	0,95	3,09
return gas temp	-10	14	165,7	566	142,6	1,40	4,77	1,20	118,5	0,98	4,01
RGT= 32/90	0	32	260,7	890	224,3	1,86	6,35	1,60	140,1	1,03	6,38
liquid temp	5	41	319,6	1091	275,0	2,12	7,24	1,83	150,6	1,06	7,87
Tliq= 55/131	15	59	463,0	1581	398,4	2,70	9,23	2,33	171,3	1,13	11,63

Model

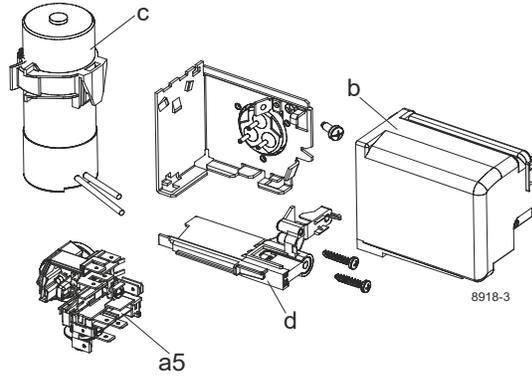
Designation **FRK5G** **208-230V/60Hz** Conf. 2 Sales code: **106G5453**

Configuration

Motor configuration CSIR
 Power supply (nominal) 208-230V/60Hz 1~
 Refrigerant R134a
 Application LBP+MBP
 Voltage range 198-253V
 Starting torque HST
 Approvals VDE
 CB
 UL

Electrical accessories / wiring diagram

CSIR

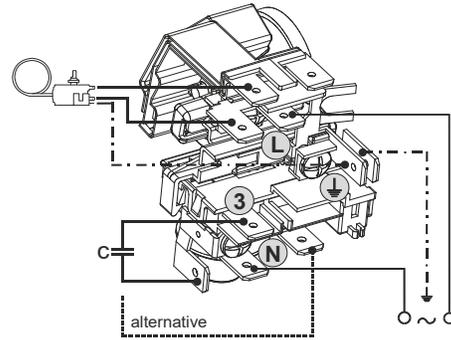


Ambient/ machine room temperatures minimum /maximum

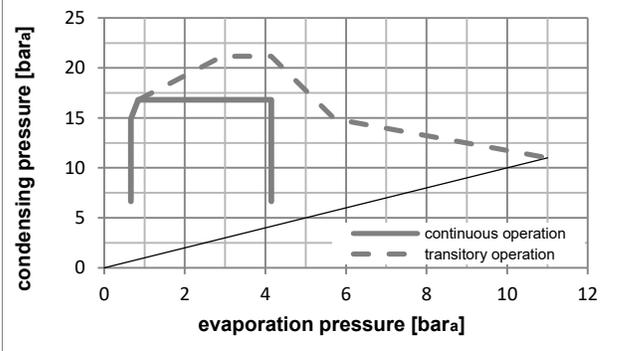
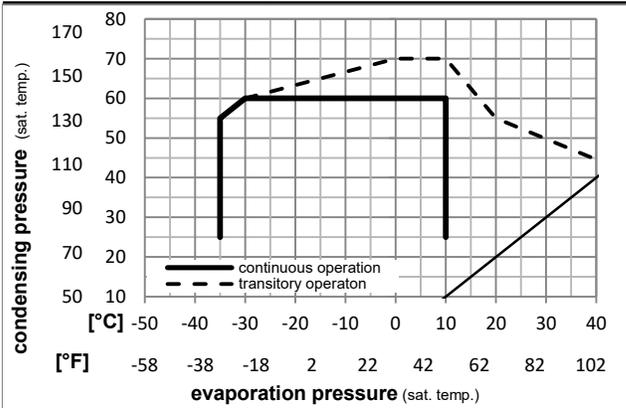
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Compressor cooling: static



Operation pressure range



Components

- a5 current relay (T1189/L6-S3) 117U7073
- c start capacitor (80µF, 6.3mm) 117U5001
- b, d cover + clamp + screws(5VA-compl.) 103N0600

Alternative components

- b, d 100x cover + clamp + screws(5VA) 103N2060
- b, d cover + clamp + screws(5VA) in bag 103N1060

Model

Designation **FRK5G** **208-230V/60Hz** Conf. 2 Sales code: **106G5453**

Optimization + standard conditions

R134a, 230V/60Hz, CSIR, static, VDE, CB, UL

		Evaporating pressure (saturation temperature)				Condensing pressure (saturation temperature)			Return gas temp.		Liquid temp.		Cooling capacity			COP	EER	Power consumption		
		pe	pc	RGT	Tliq	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	I	m			P1	[A]	[kg/h]	
[°C]	[°F]	[°C]	[°F]	[°C]	[°F]															
-23	-10	54	130	32	90	32	90	119,2	407	102,6	1,17	3,98	1,00	102,2	1,10	2,32				ASHRAE LBP
-7	20	54	130	35	95	46	115	253,7	866	218,3	1,77	6,03	1,52	143,7	1,19	5,53				ASHRAE MBP
7,2	45	54	130	35	95	46	115	451,2	1541	388,3	2,50	8,54	2,15	180,3	1,28	10,01				ASHRAE HBP
-35	-31	40	104	20	68	40	104	53,4	182	45,9	0,71	2,41	0,61	75,6	1,06	1,17				EN12900 LBP
-10	14	45	113	20	68	45	113	217,7	744	187,4	1,71	5,85	1,47	127,2	1,15	5,10				EN12900 MBP
5	41	50	122	20	68	50	122	383,8	1311	330,3	2,27	7,74	1,95	169,4	1,25	9,67				EN12900 HBP

Performance tables

R134a, 230V/60Hz, CSIR, static, VDE, CB, UL

	pe		Cooling capacity			COP	EER	P1			I	m
	[°C]	[°F]	[W]	[Btu/h]	[kcal/h]	[W/W]	[Btu/Wh]	[kcal/Wh]	[W]	[A]	[kg/h]	
[°C / °F]	-35	-31	49,3	168	42,5	0,66	2,27	0,57	74,4	1,06	1,06	
cond. pressure	-25	-13	101,4	346	87,3	1,07	3,65	0,92	94,9	1,09	2,20	
pc= 45/113	-15	5	176,9	604	152,3	1,52	5,20	1,31	116,2	1,13	3,86	
return gas temp.	-10	14	225,9	771	194,4	1,78	6,06	1,53	127,2	1,15	4,94	
RGT= 32/90	0	32	351,1	1199	302,1	2,33	7,97	2,01	150,4	1,20	7,76	
liquid temp	5	41	429,3	1466	369,4	2,64	9,01	2,27	162,6	1,23	9,56	
Tliq= 45/113	15	59	621,6	2123	534,9	3,29	11,25	2,83	188,7	1,30	14,08	
[°C / °F]	-35	-31	37,7	129	32,5	0,51	1,74	0,44	74,0	1,06	0,90	
cond. pressure	-25	-13	86,8	296	74,7	0,88	3,01	0,76	98,5	1,10	2,07	
pc= 55/131	-15	5	153,9	526	132,4	1,25	4,27	1,08	123,2	1,14	3,70	
return gas temp	-10	14	196,7	672	169,2	1,45	4,95	1,25	135,7	1,17	4,76	
RGT= 32/90	0	32	305,4	1043	262,9	1,89	6,46	1,63	161,5	1,23	7,47	
liquid temp	5	41	373,4	1275	321,3	2,14	7,29	1,84	174,9	1,26	9,20	
Tliq= 55/131	15	59	541,3	1849	465,8	2,67	9,12	2,30	202,8	1,35	13,60	