



INSTRUCTIONS



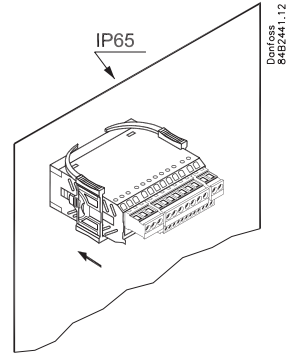
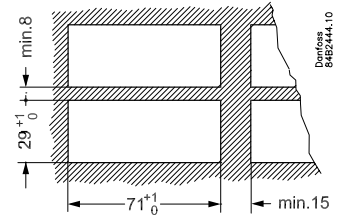
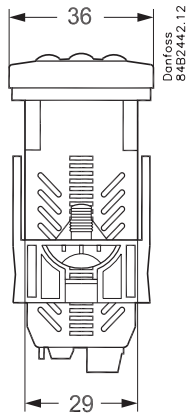
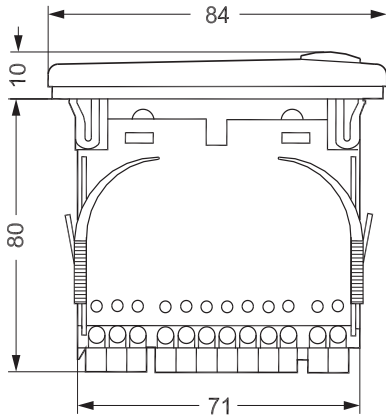
084R8032

REFRIGERATION AND
AIR CONDITIONING

AK-CC 250A



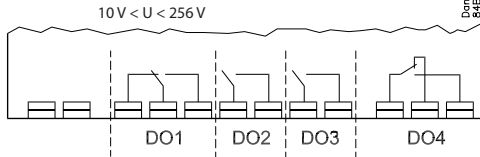
RI8PG302



$t_{amb} = 0 - +55^{\circ}\text{C}$

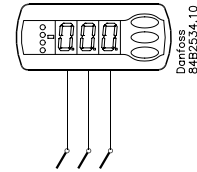
230 V a.c. 50/60 Hz

2.5 VA



| | CE (250 V a.c.) | UL *** (240 V a.c.) |
|--|--------------------------|---|
| DO1. Refrigeration * | 8 (6) A | 10 A Resistive 5FLA, 30LRA |
| DO2. Defrost * | 8 (6) A | 10 A Resistive 5FLA, 30LRA |
| DO3. Fan or refrigeration 2 * | 6 (3) A | 6 A Resistive 3FLA, 18LRA 131 VA Pilot duty |
| DO4. Alarm, light, rail heat or hotgas defrost * | 4 (1) A Min. 100 mA** | 4 A Resistive 131 VA Pilot duty |

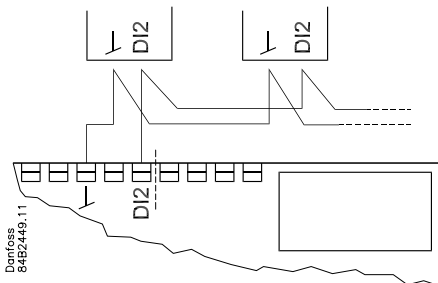
* DO1 and DO2 are 16 A relays. DO3 and DO4 are 8 A relays. Max. load must be kept.
** Gold plating ensures make function with small contact loads
*** UL-approval based on 30000 couplings



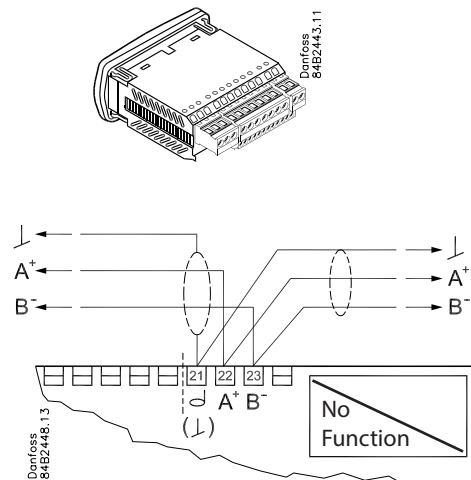
Pt / PTC sensors

See page 6.

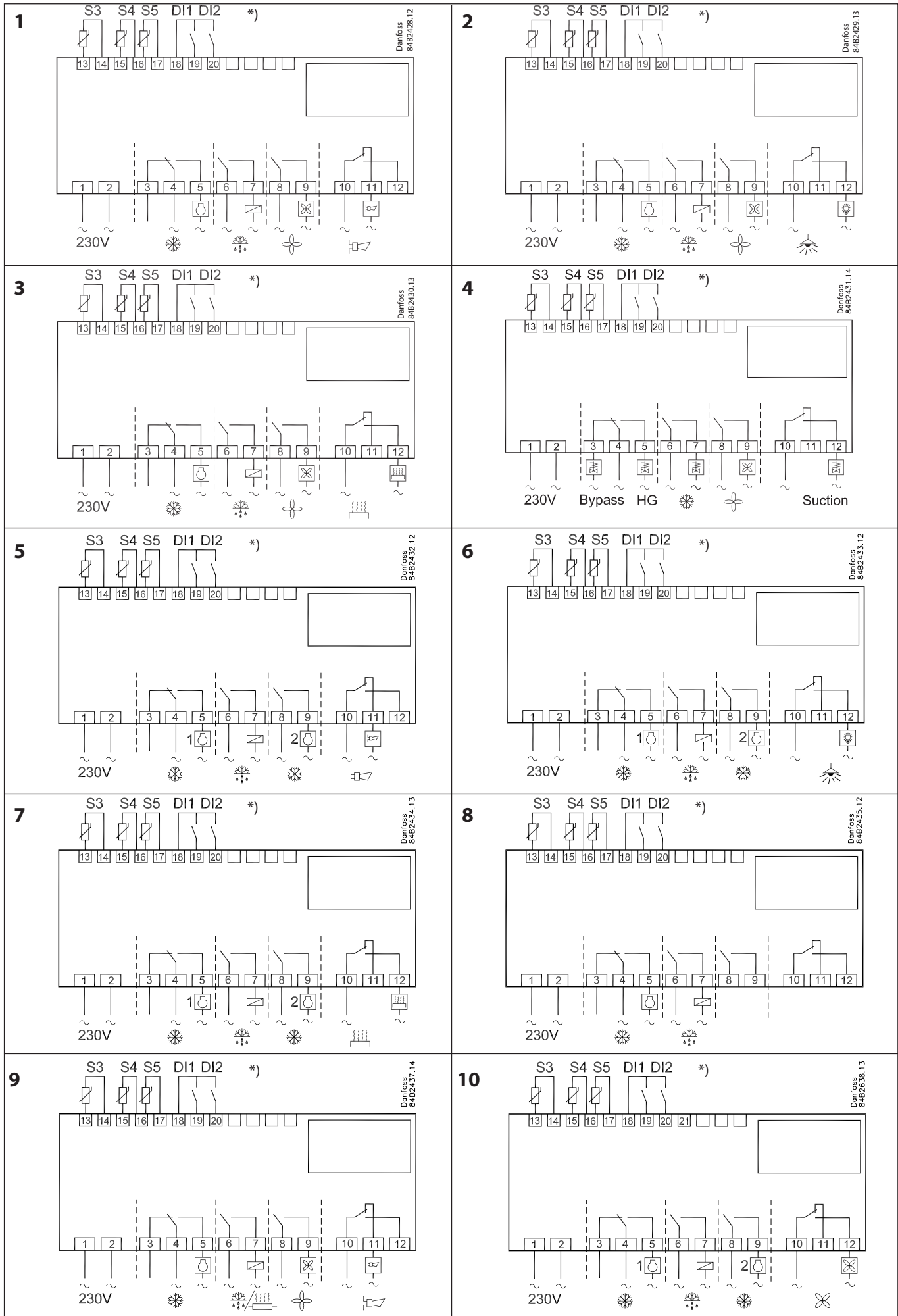
Coordinated defrost



Data communication MOD-BUS:



o61 — Electrical connections



!!! →

***) DI1, DI2: AU: Guld, Gold, Or, Oro ℓ = max. 15 m**

Setting:

- 1 Open parameter r12 and stop the regulation
- 2 Open parameter o06 and set the used sensor type
- 3 Select electric connection based on the drawings on page 2
- 4 Open parameter o61 and set the electric connection number in it
- 5 Now select one of the preset settings from the table on the right-hand side
- 6 Open parameter o62 and set the number for the array of presettings
- 7 Open parameter r12 and start the regulation
- 8 Go through the survey of factory settings. Make any necessary changes in the respective parameters.
- 9 For network.
 - a. Set the address in o03
 - b. Start scan function in the system unit.

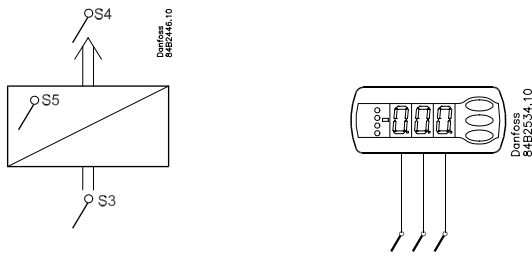
| Auxiliary table for settings (quick-setup) | Case | | | Room | | |
|--|----------------------|--------------------|-------|----------------------|--------------------|-------|
| | Defrost stop on time | Defrost stop on S5 | | Defrost stop on time | Defrost stop on S5 | |
| Preset settings (o62) | 1 | 2 | 3 | 4 | 5 | 6 |
| Temperature (SP) | 4°C | 2°C | -24°C | 6°C | 3°C | -22°C |
| Max. temp. setting (r02) | 6°C | 4°C | -22°C | 8°C | 5°C | -20°C |
| Min. temp. setting (r03) | 2°C | 0°C | -26°C | 4°C | 1°C | -24°C |
| Sensor signal for thermostat. S4% (r15) | 100% | | | 0% | | |
| Alarm limit high (A13) | 10°C | 8°C | -15°C | 10°C | 8°C | -15°C |
| Alarm limit low (A14) | -5°C | -5°C | -30°C | 0°C | 0°C | -30°C |
| Sensor signal for alarm funct.S4% (A36) | 100% | | | 0% | | |
| Interval between defrost (d03) | 6 h | 6h | 12h | 8h | 8h | 12h |
| Defrost sensor: 0=time, 1=S5, 2=S4 (d10) | 0 | 1 | 1 | 0 | 1 | 1 |
| DI1 config. (o02) | Case cleaning =10 | | | Door function =3 | | |
| Sensor signal for display view S4% (O17) | 100% | | | 0% | | |

Array 1-6: The settings in the grey fields will be changed

| Function | Parameters | Codes | EL-diagram number (page 2) | | | | | | | | | | Min.-value | Max.-value | Factory setting | Actual setting | | | |
|---|------------|-------|----------------------------|---|---|---|---|---|---|---|---|----|------------|------------|-----------------|----------------|----------|---------|--|
| | | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | | | | | | |
| Normal operation | | | | | | | | | | | | | | | | | | | |
| Temperature (set point) | | --- | | | | | | | | | | | | | | -50.0°C | 50.0°C | 2.0°C | |
| Thermostat | | | | | | | | | | | | | | | | | | | |
| Differential | *** | r01 | | | | | | | | | | | | | | 0.0 K | 20.0K | 2.0 K | |
| Max. limitation of stepson setting | *** | r02 | | | | | | | | | | | | | | -49.0°C | 50°C | 50.0°C | |
| Min. limitation of set point setting | *** | r03 | | | | | | | | | | | | | | -50.0°C | 49.0°C | -50.0°C | |
| Adjustment of temperature indication | | r04 | | | | | | | | | | | | | | -20.0 K | 20.0 K | 0.0 K | |
| Temperature unit (°C/°F) | | r05 | | | | | | | | | | | | | | °C | °F | °C | |
| Correction of the signal from S4 | | r09 | | | | | | | | | | | | | | -10.0 K | +10.0 K | 0.0 K | |
| Correction of the signal from S3 | | r10 | | | | | | | | | | | | | | -10.0 K | +10.0 K | 0.0 K | |
| Manual service, stop regulation, start regulation (-1, 0, 1) | | r12 | | | | | | | | | | | | | | -1 | 1 | 0 | |
| Displacement of reference during night operation | | r13 | | | | | | | | | | | | | | -10.0 K | 10.0 K | 0.0 K | |
| Definition and weighting, if applicable, of thermostat sensors - S4% (100%=S4, 0%=S3) | | r15 | | | | | | | | | | | | | | 0% | 100% | 100% | |
| The heating function is started a number of degrees below the thermostats cutout temperature | | r36 | | | | | | | | | | | | | | -15.0 K | -3.0 K | -15.0 K | |
| Activation of reference displacement r40 | | r39 | | | | | | | | | | | | | | OFF | ON | OFF | |
| Value of reference displacement (activate via r39 or DI) | | r40 | | | | | | | | | | | | | | -50.0 K | 50.0 K | 0.0 K | |
| Alarm | | | | | | | | | | | | | | | | | | | |
| Delay for temperature alarm | | A03 | | | | | | | | | | | | | | 0 min | 240 min | 30 min | |
| Delay for door alarm | *** | A04 | | | | | | | | | | | | | | 0 min | 240 min | 60 min | |
| Delay for temperature alarm after defrost | | A12 | | | | | | | | | | | | | | 0 min | 240 min | 90 min | |
| High alarm limit | *** | A13 | | | | | | | | | | | | | | -50.0°C | 50.0°C | 8.0°C | |
| Low alarm limit | *** | A14 | | | | | | | | | | | | | | -50.0°C | 50.0°C | -30.0°C | |
| Alarm delay DI1 | | A27 | | | | | | | | | | | | | | 0 min | 240 min | 30 min | |
| Alarm delay DI2 | | A28 | | | | | | | | | | | | | | 0 min | 240 min | 30 min | |
| Signal for alarm thermostat. S4% (100%=S4, 0%=S3) | | A36 | | | | | | | | | | | | | | 0% | 100% | 100% | |
| Compressor | | | | | | | | | | | | | | | | | | | |
| Min. ON-time | | c01 | | | | | | | | | | | | | | 0 min | 30 min | 0 min | |
| Min. OFF-time | | c02 | | | | | | | | | | | | | | 0 min | 30 min | 0 min | |
| Time delay for cutin of comp.2 | | c05 | | | | | | | | | | | | | | 0 sec | 999 sec | 0 sec | |
| Compressor relay 1 must cutin and out inversely (NC-function) | | c30 | | | | | | | | | | | | | | 0 | 1 | 0 | |
| | | | | | | | | | | | | | | | | OFF | ON | OFF | |
| Defrost | | | | | | | | | | | | | | | | | | | |
| Defrost method (none/EL/GAS/BRINE) | | d01 | | | | | | | | | | | | | | no | bri | EL | |
| Defrost stop temperature | | d02 | | | | | | | | | | | | | | 0.0°C | 25.0°C | 6.0°C | |
| Interval between defrost starts | | d03 | | | | | | | | | | | | | | 0 hours | 48 hours | 8 hours | |
| Max. defrost duration | | d04 | | | | | | | | | | | | | | 0 min | 180 min | 45 min | |
| Displacement of time on cutin of defrost at start-up | | d05 | | | | | | | | | | | | | | 0 min | 240 min | 0 min | |
| Drip off time | | d06 | | | | | | | | | | | | | | 0 min | 60 min | 0 min | |
| Delay for fan start after defrost | | d07 | | | | | | | | | | | | | | 0 min | 60 min | 0 min | |
| Fan start temperature | | d08 | | | | | | | | | | | | | | -15.0°C | 0.0°C | -5.0°C | |
| Fan cutin during defrost | | d09 | | | | | | | | | | | | | | 0 | 2 | 1 | |
| 0: Stopped 1: Running 2: Running during pump down and defrost | | | | | | | | | | | | | | | | | | | |
| Defrost sensor (0=time, 1=S5, 2=S4) | | d10 | | | | | | | | | | | | | | 0 | 2 | 0 | |
| Pump down delay | | d16 | | | | | | | | | | | | | | 0 min | 60 min | 0 min | |
| Drain delay | | d17 | | | | | | | | | | | | | | 0 min | 60 min | 0 min | |
| Max. aggregate refrigeration time between two defrosts | | d18 | | | | | | | | | | | | | | 0 hours | 48 hours | 0 hours | |
| Defrost on demand - S5 temperature's permitted variation during frost build-up. On central plant choose 20 K (=off) | | d19 | | | | | | | | | | | | | | 0.0 K | 20.0 k | 20.0 K | |
| Delay of hot gas injection | | d23 | | | | | | | | | | | | | | 0 min | 60 min | 0 min | |

| | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | | | | |
|--|---------|---|---|---|---|---|---|---|---|---|----|--|---------|----------|---------|
| Fan | | | | | | | | | | | | | | | |
| Fan stop at cutout compressor | F01 | | | | | | | | | | | | no | yes | no |
| Delay of fan stop | F02 | | | | | | | | | | | | 0 min | 30 min | 0 min |
| Fan stop temperature (S5) | F04 | | | | | | | | | | | | -50.0°C | 50.0°C | 50.0°C |
| HACCP | | | | | | | | | | | | | | | |
| Actual temperature measurement for the HACCP function | h01 | | | | | | | | | | | | | | |
| Last registered peak temperature | h10 | | | | | | | | | | | | | | |
| Selection of function and sensor for the HACCP function. 0 = no HACCP function. 1 = S4 used (maybe also S3). 2 = S5 used | h11 | | | | | | | | | | | | 0 | 2 | 0 |
| Alarm limit for the HACCP function | h12 | | | | | | | | | | | | -50.0°C | 50.0°C | 8.0°C |
| Time delay for the HACCP alarm | h13 | | | | | | | | | | | | 0 min. | 240 min. | 30 min. |
| Select signal for the HACCP function. S4% (100% = S4, 0% = S3) | h14 | | | | | | | | | | | | 0% | 100% | 100% |
| Real time clock | | | | | | | | | | | | | | | |
| Six start times for defrost. Setting of hours. 0=OFF | t01-t06 | | | | | | | | | | | | 0 hours | 23 hours | 0 hours |
| Six start times for defrost. Setting of minutes. 0=OFF | t11-t16 | | | | | | | | | | | | 0 min | 59 min | 0 min |
| Clock - Setting of hours | *** t07 | | | | | | | | | | | | 0 hours | 23 hours | 0 hours |
| Clock - Setting of minute | *** t08 | | | | | | | | | | | | 0 min | 59 min | 0 min |
| Clock - Setting of date | *** t45 | | | | | | | | | | | | 1 | 31 | 1 |
| Clock - Setting of month | *** t46 | | | | | | | | | | | | 1 | 12 | 1 |
| Clock - Setting of year | *** t47 | | | | | | | | | | | | 0 | 99 | 0 |
| Miscellaneous | | | | | | | | | | | | | | | |
| Delay of output signals after start-up | o01 | | | | | | | | | | | | 0 s | 600 s | 5 s |
| Input signal on DI1. Function: 0=not used. 1=status on DI1. 2=door function with alarm when open. 3=door alarm when open. 4=defrost start (pulse-pressure). 5=ext.main switch. 6=night operation 7=change reference (activate r40). 8=alarm function when closed. 9=alarm function when open. 10=case cleaning (pulse pressure). 11=forced cooling at hot gas defrost. | o02 | | | | | | | | | | | | 1 | 11 | 0 |
| Network address (0=off) | o03 | | | | | | | | | | | | 0 | 240 | 0 |
| Access code 1 (all settings) | o05 | | | | | | | | | | | | 0 | 100 | 0 |
| Used sensor type. See page 6. Pt: Pt 1000 Ω @ 0°C P01: PTC 1000 Ω (nominal 990 Ω) = EKS 111 P02: PTC 1000 Ω @ 25°C (nominal 1000 Ω) | o06 | | | | | | | | | | | | Pt | P02 | Pt |
| Display step = 0.5 (normal 0.1 at Pt sensor) | o15 | | | | | | | | | | | | no | yes | no |
| Max hold time after coordinated defrost | o16 | | | | | | | | | | | | 0 min | 60 min | 20 |
| Select signal for display view. S4% (100%=S4, 0%=S3) | o17 | | | | | | | | | | | | 0% | 100% | 100% |
| Input signal on DI2. Function: (0=not used. 1=status on DI2. 2=door function with alarm when open. 3=door alarm when open. 4=defrost start (pulse-pressure). 5=ext. main switch 6=night operation 7=change reference (activate r40). 8=alarm function when closed. 9=alarm function when open. 10=case cleaning (pulse pressure). 11=forced cooling at hot gas defrost.). 12=coordinated defrost) | o37 | | | | | | | | | | | | 0 | 12 | 0 |
| Configuration of light function (relay 4) 1=ON during day operation. 2=ON / OFF via data communication. 3=ON follows the DI-function, when DI is selected to door function or to door alarm | o38 | | | | | | | | | | | | 1 | 3 | 1 |
| Activation of light relay (only if o38=2) | o39 | | | | | | | | | | | | OFF | ON | OFF |
| Rail heat On time during day operations | o41 | | | | | | | | | | | | 0% | 100% | 0 |
| Rail heat On time during night operations | o42 | | | | | | | | | | | | 0% | 100% | 0 |
| Rail heat period time (On time + Off time) | o43 | | | | | | | | | | | | 6 min | 60 min | 10 min |
| Case cleaning. 0=no case cleaning. 1=Fans only. 2=All output Off. | *** o46 | | | | | | | | | | | | 0 | 2 | 0 |
| Selection of EL diagram. See overview page 2 | * o61* | | | | | | | | | | | | 1 | 10 | 1 |
| Download a set of predetermined settings. See overview previous page. | * o62* | | | | | | | | | | | | 0 | 6 | 0 |
| Access code 2 (partly access) | *** o64 | | | | | | | | | | | | 0 | 100 | 0 |
| Save the controllers present settings to the programming key. Select your own number. | o65 | | | | | | | | | | | | 0 | 25 | 0 |
| Load a set of settings from the programming key (previously saved via o65 function) | o66* | | | | | | | | | | | | 0 | 25 | 0 |
| Replace the controllers factory settings with the present settings | o67 | | | | | | | | | | | | OFF | On | OFF |
| Service | | | | | | | | | | | | | | | |
| Status codes are shown on page 5 | S0-S33 | | | | | | | | | | | | | | |
| Temperature measured with S5 sensor | *** u09 | | | | | | | | | | | | | | |
| Status on DI1 input. on/1=closed | u10 | | | | | | | | | | | | | | |
| Temperature measured with S3 sensor | *** u12 | | | | | | | | | | | | | | |
| Status on night operation (on or off) 1=closed | *** u13 | | | | | | | | | | | | | | |
| Temperature measured with S4 sensor | *** u16 | | | | | | | | | | | | | | |
| Thermostat temperature | u17 | | | | | | | | | | | | | | |
| Read the present regulation reference | u28 | | | | | | | | | | | | | | |
| Status on DI2 output. on/1=closed | u37 | | | | | | | | | | | | | | |
| Temperature shown on display | u56 | | | | | | | | | | | | | | |
| Measured temperature for alarm thermostat | u57 | | | | | | | | | | | | | | |
| Status on relay for cooling | ** u58 | | | | | | | | | | | | | | |
| Status on relay for fan | ** u59 | | | | | | | | | | | | | | |

Sensor overview



o06

Pt: Pt 1000 Ω @ 0°C (AKS 11, AKS 12, AKS 21)


P01: PTC 1000 Ω (nominal 990 Ω) = EKS 111

P02: PTC 1000 Ω @ 25°C (nominal 1000 Ω)

| | Pt 1000 @ 0°C | PTC 1000 Ω | PTC 1000 Ω @ 25°C |
|------------|---|---|----------------------|
| | AKS 11, AKS 12, AKS 21 | KTY81-121 EKS 111 | KTY81-110 |
| °C | Ω | Ω | Ω |
| 30 | 1167.7 | 1029 | 1040 |
| 25 | 1097.3 | 990 | 1000 |
| 20 | 1077.9 | 951 | 961 |
| 15 | 1058.5 | 914 | 923 |
| 10 | 1039.0 | 877 | 886 |
| 5 | 1019.5 | 841 | 850 |
| 0 | 1000.0 | 807 | 815 |
| -5 | 980.4 | 773 | 781 |
| -10 | 960.9 | 740 | 747 |
| -15 | 941.2 | 708 | 715 |
| -20 | 921.6 | 677 | 684 |
| -25 | 901.9 | 647 | 653 |
| -30 | 882.2 | 617 | 624 |
| -35 | 862.5 | 589 | 595 |
| -40 | 842.7 | 562 | 567 |
| | Carel: TSH/TST/TSM/ TSQ/PT1 Dixell: PMG/PMP/PMT | Carel: 03/06/015 Dixell: S6 Elliwell: SN6/SN7 Lae: ST1K.CP | Frigo: VX6 |
| o06 | Pt | P01 | P02 |

AK-CC 250A

| | | | |
|---------------------------------|--------------------|----------|-----------------|
| Additional information: | English Manual | RS8GC... | www.danfoss.com |
| Weitere Information: | Deutsches Manual | | |
| Renseignements supplémentaires: | Manuel en français | | |
| Yderligere information: | Dansk Manual | | |
| Información adicional: | Manual español | | |
| Ytterligare information: | Svenska Handbok | | |
| Aanvullende informatie: | Dutch Handleiding | | |

 The Product contains electrical components and may not be disposed together with domestic waste. Equipment must be separate collected with Electrical and Electronic waste. According to Local and currently valid legislation.